

valor
Homeflame



REPAIR PARTS LIST

MODELS 470MN, 475MNB, 475MNC

valor HEATING LIMITED
ERDINGTON · BIRMINGHAM B24 9QP · ENGLAND

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Because our Policy is one of constant development and improvement,
details may vary slightly from those given in this publication.

Key No.	Description	Part No.	Quantity per Appliance Model		
			470MN	475MNB	475MNC
1	Flue Collar	552709	1	1	1
2	Flue Baffle	554449	1	1	1
3	Flue Spillage Shut-down Switch	554439	1	1	1
4	Bracket — Shut-down Switch	554429	1	1	1
5	Flue Deflector	547039	1	1	1
6	Back Panel	550019 548459	— 1	1 —	1 —
7	Rear Support Legs	548759	2	2	2
8	Top Location Bracket	550039 547739	— 1	1 —	1 —
9	Heat Exchanger Unit (including Port Seals)	547659	1	1	1
10	Spacer — Heat Exchanger to Back	547059	4	4	4
11	Seal — Heat Exchanger Ports	547919	2	2	2
12	Foot — Left Side (includes Nuts)	550059	1	1	1
13	Foot — Right Side (includes Nuts)	550049	1	1	1
14	Spacer (Foot Adjustment Screw)	548479	2	2	2
15	Radiant Box Unit	547099	1	1	1
16	Ceramic Grid — Left Side	554049	1	1	1
17	Ceramic Grid — Right Side	554059	1	1	1
18	Collector Box Unit	547079	1	1	1
19	Collector Box Shield	550519 549959	— 1	1 —	1 —
20	Seal-Collector Box	547089	1	1	1
21	Spacer-Heat Exchanger to Collector Box	547069	2	2	2
22	Rear Support Bricks	534009	2	2	2
23	Base Board	547129	1	1	1
24	Left Side Cheek	533989	1	1	1
25	Right Side Cheek	533999	1	1	1
26	Bottom Window Retainer	548489	2	2	2
27	Front Support Rod Holder	548499	1	1	1
28	Log # 1	557959	1	1	1
29	Log # 2	557969	1	1	1
30	Log # 3	557979	1	1	1

Key No.	Description	Part No.	Quantity per Appliance Model		
			470MN	475MNB	475MNC
31	Log # 4	557989	1	1	1
32	Log # 5	557999	1	1	1
33	Log # 6	558009	1	1	1
34	Support Rod	534039	6	6	6
35	Gas Control Valve	548309	1	1	1
36	Thermocouple Interrupter Block	502869	1	1	1
37	Control Shaft	556289	1	1	1
38	Control Shaft Adaptor	556279	1	1	1
39	Control Knob Washer	532529	1	1	1
40	Top Insulator	547799	1	1	1
41	Control Knob Insulator	547809	1	—	—
42	Control Knob	548009 550969	1 —	1 —	— 1
43	Control Indicator	547769	1	1	1
44	Thermocouple	547319	1	1	1
45	Piezo Spark Ignition Generator	548859	1	1	1
46	Piezo Spark Electrode Lead	554129	1	1	1
47	Control Valve Bracket	548019	1	1	1
48	Locknut 15mm	502739	1	1	1
49	Insulator Retaining Bracket	547789	1	1	1
50	Burner Unit	553609	1	1	1
51	Gas Restrictor - Decorative Flame Burner	554159	2	2	2
52	Gas Injector - Main Burner Upper (Inner) (Suitable for up to 4500 ft) (Suitable for up to 2000 ft)	507579 548559	1 1	1 1	1 1
53	Gas Injector - Main Burner Lower (Outer) (Suitable for up to 4500 ft) (Suitable for up to 2000 ft)	507589 554169	1 1	1 1	1 1
54	Spark Ignition Electrode	534149	1	1	1
55	Mounting Bracket (Flame Surveillance Unit)	554609	1	1	1
56	Thermocouple Bracket Clamping Plate	554619	1	1	1
57	Pipe Unit — Valve to Decorative Burner Upper (Inner)	548409	1	1	1
58	Pipe Unit — Valve to Decorative Burner Lower (Outer)	548949	1	1	1

Key No.	Description	Part No.	Quantity per Appliance Model		
			470MN	475MNB	475MNC
			59	Pipe Unit — Valve to Main Burner Upper (Inner)	548959
60	Pipe Unit — Valve to Main Burner Lower (Outer)	548969	1	1	1
61	Pipe Unit — Pressure Test Fitting to Valve	548719	1	1	1
62	Pressure Test Fitting Unit	548739	1	1	1
63	Gas Pressure Regulator	548729	1	1	1
64	Screw # 6 x 1/4" 'Taptite' 32 t.p.i.	548609	4	4	4
65	Pipe Unit — Supply Inlet to Regulator	548999	1	1	1
66	Supply Inlet Elbow	548899	1	1	1
67	Elbow — Regulator Connection	548749	1	1	1
68	Floor Plate Unit	548169 550789	1 —	— 1	— 1
69	Window Unit	507529	1	1	1
70	Top Window Retainer — Left Side	547719	1	1	1
71	Top Window Retainer — Right Side	547729	1	1	1
72	Outer Rear Frame (Black)	548979	1	—	—
	Outer Rear Frame (White)	507619	1	—	—
	Outer Rear Frame	550379	—	1	—
	Outer Rear Frame	550979	—	—	1
73	Control Position Indicator Pin	530939	1	1	1
74	Hood Unit (Black)	549929	1	—	—
	Hood Unit (White)	507629	1	—	—
75	Hood Heatshield	547459	1	—	—
76	Front Skirt	552739	1	—	—
77	Right Side Panel (Black)	547489	1	—	—
	Right Side Panel (White)	507639	1	—	—
78	Left Side Panel (Black)	547499	1	—	—
	Left Side Panel (White)	507649	1	—	—
79	Upper Front Heatshield	547509	1	—	—
80	Hearth Fender and Apron Unit (Black)	549939	1	—	—
	Hearth Fender and Apron Unit (White)	507659	1	—	—
81	Brass Andiron	549029	2	—	—
82	Window Surround — Trim Unit	547419	1	—	—
83	Winged Screw	548919	2	2	2
84	Outer Case Unit	550429 550989	— —	1 —	— 1
85	Hood Grill	550099 550579	— —	1 —	— 1

Key No.	Description	Part No.	Quantity per Appliance Model		
			470MN	475MNB	475MNC
			86	Upper Hood Shield	550119
87	Lower Hood Shield	550399	—	1	1
88	Hood Front Heatshield	550169	—	1	1
89	Burner Guard	550179	—	1	1
90	Bottom Front Heatshield	550459	—	1	1
91	Ledge End Trim	550589	—	2	2
92	Outer Case Edge Trim — Right Side	550599	—	1	1
93	Outer Case Edge Trim — Left Side	550609	—	1	1
94	Side Trim - Right Side Black	550209	—	1	—
95	Side Trim - Left Side Black	550219	—	1	—
96	Side Trim - Medium Colored Brass - Matching Pair	550629	—	1 Pair	1 Pair
97	Ledge Trim	550319	—	1	1
98	Inner Side Trim - Right Side	550329	—	1	1
99	Inner Side Trim - Left Side	550339	—	1	1
100	Case Rear Plate - Left Side	550259	—	1	1
101	Case Rear Plate - Right Side	550249	—	1	1
102	Side Trim - Dark Brass Matching Pair Left & Right Sides	550619	—	—	1 Pair